



To: Nevada Division of Environmental Protection
Nevada Environmental Response Trust

Cc: Nevada Environmental Response Trust Stakeholders

From: Jeff Lambeth, Director of Operations

Date: September 20, 2016

Subject: NERT – GWETS Operation Monthly Report – September 2016

At the request of the Nevada Environmental Response Trust (Trust), Envirogen Technologies, Inc. (ETI) is providing this summary of the groundwater extraction and treatment system (GWETS) operation and performance during September 2016.

Summary of GWETS Operation

Envirogen Technologies, Inc. (ETI) mechanically operated the GWETS normally in September 2016. The flow rate to the plant averaged approximately 930 gallons per minute (gpm) during September 2016. At the end of the month, the GW-11 Pond volume was at 48.2 million gallons (MG), which would allow 9.9 days of available additional storage in the event of an emergency plant shutdown with continued well field pumping. The water volume stored in the GW-11 Pond increased approximately 4.3 MG from the end of August. Figure 1 in this report depicts the actual GW-11 pond volumes and additional storage available.

The influent perchlorate concentration to the FBR plant averaged 78 mg/L for the month, with a maximum concentration of 87 mg/L.

Analytical data indicate that the permitted effluent discharges at GWETS Outfall 001 were within the NPDES permitted numerical discharge limits (Please see Attachment A, prepared by Ramboll Environ).

Enhanced Operational Metrics

Tables 1 and 2 provide a summary of the current GWETS operational metrics data for flow rates, perchlorate and chromium concentrations, and mass removal. Figure 2 graphically presents historical perchlorate and chromium mass flux information.

Operational Issues

All routine plant repairs conducted by ETI were performed in accordance with the NERT Perchlorate Treatment System Operations Manual. The following is a list of operational issues and major repairs and/or equipment replaced during this reporting period.

1. GW-11

- Complications caused by the Boatman bugs and excessive algae growth on the screens forced the plant operators to switch back and forth from the GW-11 pond and the TK-101 tanks for influent equalization. Effective 9/13, the GW-11 pond was taken out of service for the remainder of the month. The plant operators adjusted operations to compensate for ongoing influent equalization being performed by the TK-101 tanks.

2. Biological Plant

There were no significant plant interruptions. There was one unplanned diversion into GW-11 for the month of September. Below is a description of the short duration event that occurred:

- Diversion to GW-11 on September 5th at 8:00 pm. A total volume of approximately 231,170 gallons of water was diverted back to GW-11. Discharge to the LVW resumed at 1:55 am. The plant was bypassed for precautionary measures. FBR A was taken out of service for tank internals inspection. The contents of FBR A were transferred to FBR #4, and in the course of the transfer, ORP measurements from FBR #4 began to drop, so the plant was bypassed until samples could be collected and run on the in-house Ion Chromatograph (IC) to ensure the plant was in compliance before the water was returned to the LVW.

3. Spills

No reportable spills occurred in the month of September.

4. Maintenance

- Major maintenance performed by ETI in the month included:
 - i. FCV-1120 - FBR 4 Feed Flow Control Valve. The control valve was leaking from the seal on the valve stem. The valve was replaced with an OEM 6" Spears butterfly valve and returned to normal service.
 - ii. I-J – Interceptor well. Well failure was diagnosed as a motor failure. The pump and motor were removed from the well and a new Franklin ½ hp motor was installed. All other hardware, as well as the pump, were in good working order and returned to normal service.
 - iii. X-902 - East Filter Press. The air cylinders that actuate the plate shifter shafts were rebuilt. These cylinders are used to slide the plates open to release the solids from the clothes of the press.
 - iv. FBR A was taken out of service to begin tank internals inspection.

- v. P-302A – Installed spare motor on FBR 7/8 pump skid. Motor was reinstalled after the motor was dipped, baked, re-insulated and new bearings installed. Motor is in standby mode and ready for service. This work was performed as part of the electrical review that was completed by an outside electrical contractor inspecting all rotating plant equipment.
- Preventative Maintenance completed or being performed by ETI in the month included:
 - i. Sequence and Alarm Test on all plant and lift station alarms. All signals were simulated related to the auto plant shutdown and automatic phone dialer to ensure the callout system is operational. No faults were found and the system is in good operational order.
 - ii. Oil changes were completed on the DAF recycle pumps using standard gear oil. Non-conductive grease was used to grease the motors. A thorough inspection was conducted on each of the pump/motors with no faults found.
 - iii. Inspections on each of the sump pumps around the plant and D-1 control building were conducted. The pits were cleaned out and the motors were greased and put back into service.
 - iv. PC Well vaults and the ART wells vaults were inspected. The packing around the piping from PC-99r2 going to PC-99r3 was replaced to ensure no leaks. This was identified during the ECT audit and is now complete.

GWETS Upgrades and Facility Projects

The following is a summary of the initiatives in-progress during the reporting period at the direction of the Trust:

1. AP-5 Solids Removal

Tetra Tech continued to move forward with the construction of the three large tanks associated with the AP-5 Solids Removal project.

2. Lift Station #2 & #3

ETI continued the process of implementing infrastructure improvements at Lift Stations 2 and 3 as approved by NERT. All parts have been received and installation has begun. Installation of all the improvements should be completed by late-October

3. Lift Station #1 upgrades

ETI continued the process of implementing infrastructure improvements at Lift Station 1 and the addition of an Ion Exchange system was approved by NERT. During the reporting period, ETI was in the procurement phase of the project and preliminary work will begin late October. Currently the project is scheduled to be complete by 12/31/16.

4. IWF well modifications

A proposal for the IWF is being prepared to address the Trust's desire to improve the flow meter accuracy and installation of VFDs on the extraction pumps. This proposal was submitted by ETI Engineering to the Trust 9/26/16.

5. Spill containment enhancements

A proposal for secondary containment modifications has been assembled by ETI Engineering and was submitted on 8/9/16.

6. Chromium Treatment Plant

A proposal for the interim chromium treatment plant has been assembled by ETI Engineering and was submitted on 9/20/16. The Trust subsequently advised ETI that this project will be delayed until 2017 or as required to support ongoing remedial initiatives.

ECT Audit Findings

ETI has been addressing the recommendations provided in the Independent Audit of the GWETS performed by ECT. Table 3 summarizes the status of the ECT Audit findings.

Equipment Availability Tracking

ETI operators continue to update the equipment tracking form on a weekly basis at a minimum, or whenever there is a change in the status of key equipment. During regular site visits, Tetra Tech field personnel verify the entries on the form, including both the operating status and confirmation of the inventory of required shelf spares. The equipment tracking form is included as Attachment B.

GWETS Staffing

ETI continues with 24-hour staffing of the GWETS at the direction of the Trust and continues to follow the security procedures in the Standard Operating Procedures (SOP).

Tables

Operational Metrics

Nevada Environmental Response Trust Groundwater Extraction and Treatment System Monthly Stakeholder Metrics				
Location ID	Average Flow Rate (gpm)	Perchlorate (mg/L) ^{4 5}	Chromium (TR) (mg/L) ^{4 5}	Chromium(VI) (mg/L) ^{4 5}
SWF Total Extraction ²	565 ¹	10	ND	ND
AWF Total Extraction ²	356 ¹	88	0.23	0.35
IWF Total Extraction ²	59 ¹	650	8.1	12
GWTP Effluent ³	65	658	0.97	ND
GW-11 Influent ²	398	75	0.17	11
GW-11 Effluent/ FBR Influent ³	930	78	0.046	0.044

Notes:

TR = Total Recoverable; ND = not detectable above laboratory method detection limit (Chromium (VI) = 0.25 ug/L).

1: Sum of daily average flow for individual wells.

2: Perchlorate and chromium TR sampled monthly, values reported from TestAmerica.

3: Perchlorate, chromium TR and chromium (VI) sampled weekly, values reported from TestAmerica.

4: All concentrations reported are monthly flow weighted averages.

5: ND analytical values are treated as zero values in the flow weighted average calculations.

Nevada Environmental Response Trust Groundwater Extraction and Treatment System Monthly Stakeholder Metrics			
Location ID	Perchlorate (lbs/month) ¹	Chromium (TR) (lbs/month) ¹	Chromium (VI) (lbs/month) ¹
SWF Total Extraction	1,979	ND	ND
AWF Total Extraction	11,256	29	45
IWF Total Extraction	13,852	173	260
GWTP Effluent	15,447	23	ND
GW-11 Influent	10,776	24	11
GW-11 Effluent/FBR Influent	26,052	15	15

Notes:

TR = Total Recoverable.

1: Total lbs extracted is calculated from flow weighted average concentration and average flow (see Table 1).

Table 3 - Status of ECT Audit Recommendations

LS #1 and Seep Field			
Number	Ranking	Issue Description	Status
1	Priority A	<p>Lift Station #1 should be evaluated for repair and upgrade.</p> <p>a. A high priority should be placed on abandoning and replacement of the flexible hoses and the aging parallel piping at Lift Station #1.</p> <p>b. Lift Station #1 should be re-evaluated to assure that the designs, and the materials of construction, are consistent with the current and future facility needs in full recognition that this operation is likely to continue for a significant period of time.</p>	<p><u>In Process</u></p> <p>a. As part of the LS1/IX Upgrade, these hoses will be replaced with hard pipe manifold system. The upgrade is currently in progress and this should be completed in 12/31/16.</p> <p>b. The materials of construction have been evaluated and items that need upgrade will be replaced as part of the LS1/IX upgrade. The upgrade is currently in progress and this should be completed in 12/31/16.</p>
2	Priority A	<p>The SWF vaults should be sealed using commercially available sealants used in Industry and wastewater treatment to prevent exfiltration.</p>	<p><u>Completed.</u> ETI inspected all Seep Well Field vaults and sealed all vault penetrations with recommended foam.</p>
3	Priority A	<p>The SWF well fields should be inspected and aging wells replaced as practicable. Much of the above grade plumbing is old and unreliable. Also, some of the wells cycle on and off fairly rapidly. This would indicate that the groundwater has been lowered or more likely, the well screens have become fouled, limiting the flow into the well.</p> <p>The local hydrogeology around the rapidly dewatering wells should be analyzed and the wells should be replaced if it is determined that they have become fouled.</p>	<p><u>In Process</u></p> <p>Removal of above grade piping at LS-1 will be completed as part of the IX Treatment System installation to be completed by 12/31/16. Aquifer testing of the SWF is currently ongoing as part of the COP. If necessary, well maintenance activities will be performed to improve well yield.</p>
4	Priority A	<p>The Audit Team recommends that ETI consider using a screening process capable of managing a higher solids content to address issues including the Boatmen bug spawns.</p>	<p><u>Closed</u> - This issue occurs twice per year in spring and fall for a few weeks each time. ETI feels this is not necessary in light of future plans for the GW-11 pond, and this issue would be mitigated by those plans. Based on ETI's research, this is a common problem in ponds in the area.</p>

(Continued)

5	Priority A	The auditors observed an area where crystals of unknown nature have formed at PC-99 R2/R3. NERT should sample the observed crystals and analyze their composition at the earliest opportunity. The R3 well enclosure had standing water and crystals formed both inside and outside of the well vault. The Audit Team also noted a damp area extending from the R3 vault to about 10 to 15 feet from the enclosure. The Audit Team did not collect samples from the damp area or of the observed crystals. While it is possible that the observed crystals are not perchlorate but rather salts resulting from the extremely hard water in the area, with no data available, caution should be observed.	<p><u>In Process</u> Crystals were hard water calcium from a leaking flange gasket. This area was cleaned and a new gasket was installed.</p> <p>NERT will collect sample of the salt crystals by mid-November 2016 for laboratory analysis.</p>
6	Priority B	A detailed inspection of the SWF underground piping should be performed to estimate the remaining useful life.	<p><u>In Process</u> Removal of above grade piping at LS-1 will be completed as part of the IX Treatment System installation to be completed by 12/31/16. As part of the RI/FS NERT will re-evaluate the SWF and its conveyance piping.</p>
7	Priority B	All abandoned equipment should be removed from the operating areas of the operation. To be further examined by the Trust.	<p><u>Ongoing</u> Abandoned equipment will be removed as various upgrades occur throughout the plant.</p>
8	Priority B	The access doors at the SWF vaults should be replaced with doors that have modern safety latches and are physically manageable in order to make inspection access easier for the operating staff.	<p><u>Closed</u> ETI does not believe that modifications are necessary to operate the doors. Our staff believe they can safely operate the doors.</p>
9	Priority B	Concurrent with plans to expand the loading of perchlorate to the FBRs, the capacity of the solids handling systems in general, and the DAFs specifically, should be evaluated for upgrade.	<p><u>Closed</u> Completed, both of the DAFs have recently been rehabilitated. The DAF design is more than adequate for the solids generated a full plant load.</p>
10	Priority B	The remaining Penn Valley Double Disc Pumps should be replaced with air-driven double diaphragm pumps as they fail. There should be a review of the need for additional process air to operate the new pumps.	<p><u>In Process</u> Currently ETI is in progress with the pump replacements. Two of the 4 pumps have been replaced with air-driven diaphragm pumps, the remaining 2 Penn Valley Double Disc Pumps will be replaced as they fail.</p>

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11	Priority C	A hydraulic analysis should be performed from the discharge port of the variable frequency pumps to the discharge point at the Las Vegas Wash to identify (and eliminate) the areas of highest flow loss.	<u>Complete</u> NERT has completed a pipeline flow evaluation and is planning infrastructure upgrades in 2017 to address this issue.
12	Priority C	As the submersible pumps reach the end of their useful life, they should be replaced with more appropriate technology, such as vertical turbine pumps, for increased reliability and ease of service.	<u>In Process</u> This is currently in progress as part of the LS2/LS3 infrastructure improvement project. This project is currently in progress and should be completed by 10/31/16
Job Cal (Maintenance Management Program) and Data Control			
Number	Ranking	Issue Description	Status
1	Priority A	Incorporate all contractor supplied maintenance into the JobCal system.	<u>Complete</u> All contractor supplied maintenance activities are being logged in the JobCal computer maintenance management system.
2	Priority B	Improve detail captured in JobCal to include actual level of effort expended in repairs.	<u>Complete</u> ETI has worked with the staff to improve the capture of information and detail that is logged into the JobCal computer maintenance management system.
3	Priority B	Streamline the management of water quality data to assure accountability.	<u>Complete</u> NERT has established a new data transfer protocol that streamlines the management of water quality data amongst the NERT team members. External accessibility will be improved with the implementation of GWETS/NET
Operations Monitoring			
Number	Ranking	Issue Description	Status
1		Complete conversion of All SCADA systems to a single system – presumably the Siemens system.	<u>In Process</u> The existing Chromium Treatment Plant control system will be replaced when this plant is upgraded or replaced.
2		Incorporate online access and back-up to allow ETI experts to remotely observe and control operations.	<u>In Process</u> GWETS/NET will provide remote access to operational data by NERT and ETI.

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Facilities Maintenance			
Number	Ranking	Issue Description	Status
1	Priority A	Infrared electrical surveys should continue to document any potential degradation of electrical and mechanical connections over time and use.	<u>Complete</u> <i>The initial plant survey was completed and actions where needed was taken. The next survey has been incorporated into Job Cal as a re-occurring (PM) event, and is scheduled again for December 2016.</i>
2	Priority A	The electrical grounding within the plant should also be reassessed to make sure that no ground faults are present.	<u>Complete</u> <i>ETI brought in a certified electrician who identified motor skids that were not properly grounded. Since then ETI has installed grounding where it was missing. Based on the site electrical drawings, all known discrepancies have been addressed.</i>
3	Priority A	Limit the length of wiring run from the VFD to the motor/pump units to a maximum of 150 feet.	<u>Complete</u> <i>Any VFD systems to be installed will have a limited cable run, less than 150 feet or based on manufacturers recommendations.</i>
4	Priority A	The motor bearings in motor units operated with VFDs should be lubricated utilizing conductive grease to prevent electrical arching within the motor bearings even if a ground fault occurs.	<u>Complete</u> <i>ETI is currently using conductive grease. The use of conductive grease is currently being logged into Job Cal.</i>
5	Priority A	Utilize full Asset Management Capabilities of Job Cal. As per above,	<u>Complete</u> <i>ETI has further leveraged Job Cal and will continue to expand its use in facility operations.</i>
6	Priority A	Incorporate age of equipment and expected serviceable life for all major equipment.	<u>Complete</u> <i>ETI has further leveraged Job Cal and will continue to expand its use in facility operations.</i>
7	Priority A	Incorporate all contractor supplied maintenance into the JobCal system.	<u>Complete</u> <i>ETI has further leveraged Job Cal and will continue to expand its use in facility operations.</i>
8	Priority B	Improve detail captured in JobCal to include actual level of effort	<u>Complete</u>

		expended in repairs.	<i>ETI has further leveraged Job Cal and will continue to expand its use in facility operations.</i>
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Training			
Number	Ranking	Issue Description	Status
1	Priority B	Improved documentation of operator training is recommended. The operators have been taught how to operate the equipment but the documentation and supporting information for training provided and received was lacking – unlike the other training provided on-site.	<i><u>In Process</u></i> <i>ETI is continuing to improve new employee training and documentation of said program. The training program and the appropriate documentation will be complete by April 2017.</i>
HazWaste and Recycling			
Number	Ranking	Issue Description	Status
1	Priority B	Install a can puncturer and develop a program to handle aerosol cans to assure that the waste cans are “RCRA empty” at atmospheric pressure.	<i><u>Complete</u></i> <i>Complete and on-site.</i>
2	Priority B	Containers storing used oil should be labeled correctly and be moved to a location where they are protected from the elements.	<i><u>Complete</u></i>
3	Priority C	As a good management practice for CESQGs obtain an EPA identification number.	<i><u>Completed by NERT.</u></i>
4	Priority C	As a good management practice for CESQGs develop and maintain a waste manifest tracking log to manage all of the shipping and receiving manifests for all waste shipments.	<i><u>Completed by NERT</u></i>
5		Continue to manage universal waste per the universal waste requirements.	<i><u>Complete and Ongoing</u></i>
6	Priority C	Develop a more concise chemical inventory with annual capacities and usages for all applicable chemicals.	<i><u>In Progress</u></i> <i><u>All chemicals are inventoried each month. Usage of each chemical is logged into the HACH Wims Data Management software.</u></i>
7	Priority C	An applicability study should be completed to determine if the facility is subject to TRI Form R reporting.	<i><u>Closed</u></i> <i>After review, ETI does not see the need for this study and is in complete compliance with all reporting currently required.</i>

Figures

Operational Metrics

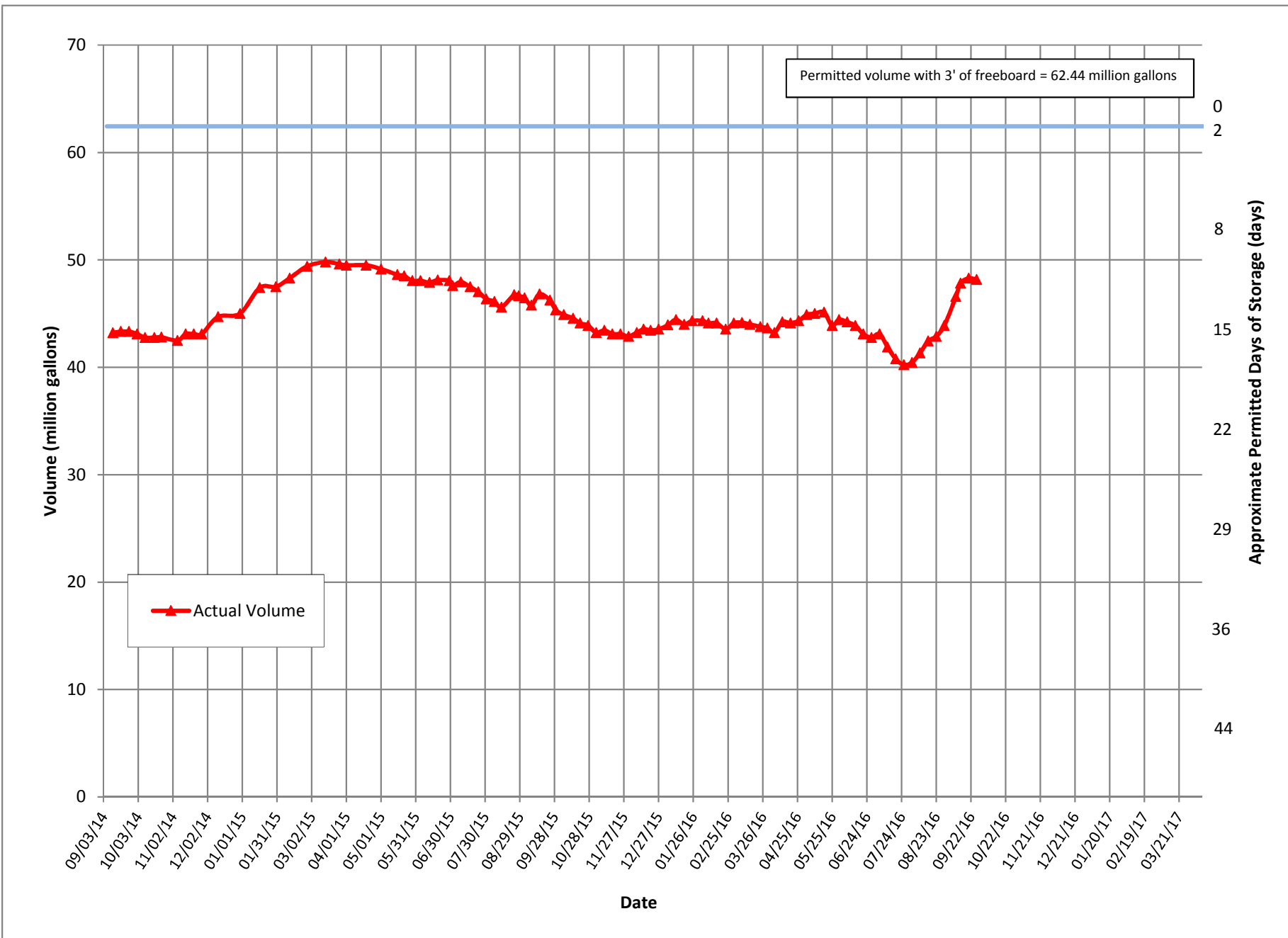
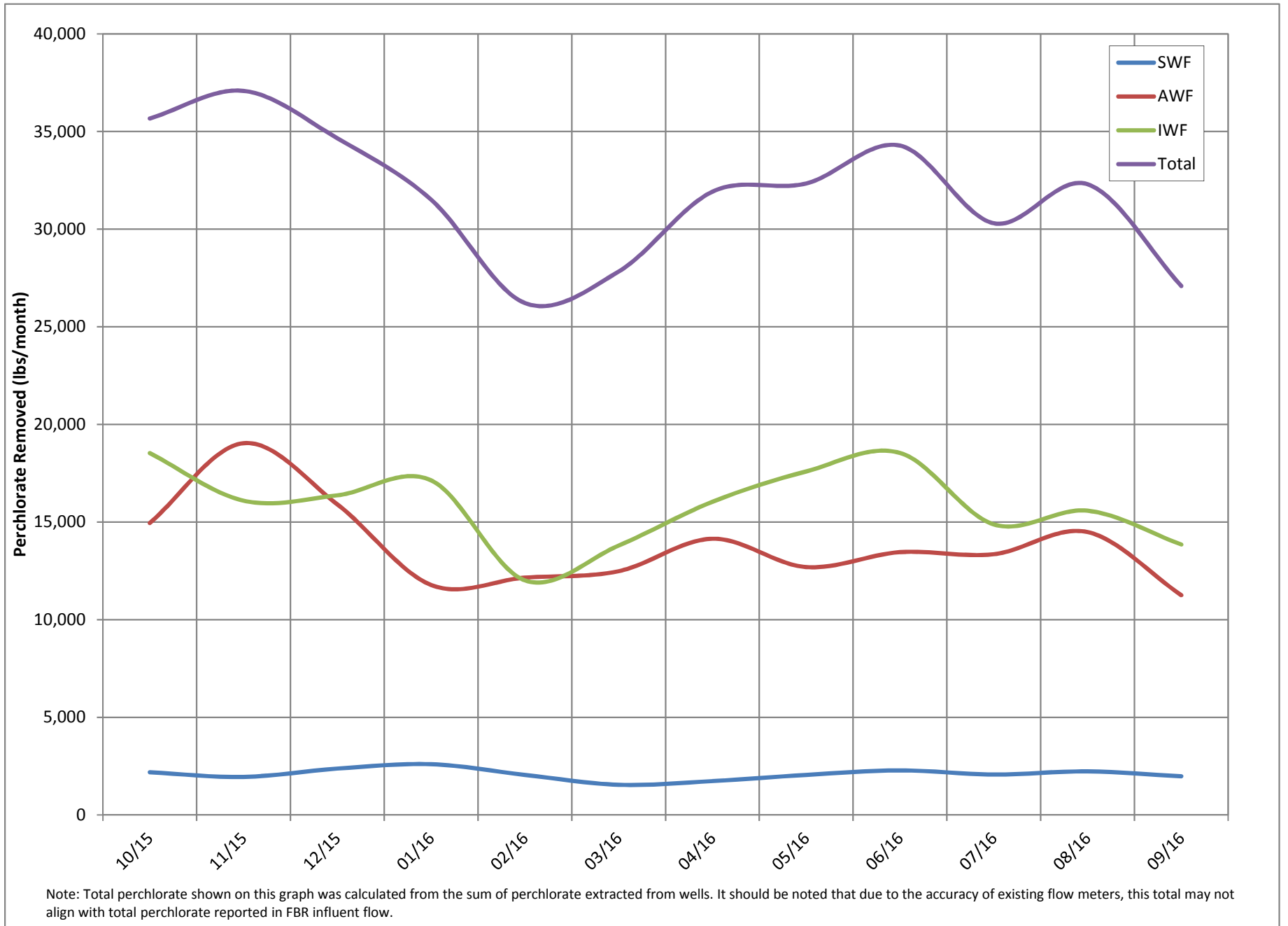


Figure 2 - Historical Perchlorate Mass Flux



Attachment A

NPDES Tracking Sheet (Prepared by ENVIRON)

Summary table showing Flow Rate, Daily samples, composite weekly, Weekly samples, and Quarterly sample data for various parameters like pH, Hexavalent Chromium, Total Chromium, etc.

Main data table with columns for Daily Grab Sample Dates, Composite Sample Date, ug/L, lbs/day, Sample Date, S.U., mg/L, mg/L, mg/L, lbs/day, mg/L, lbs/day, mg/L, lbs/day, mg/L, lbs/day, mg/L, lbs/day, Sample Date, mg/L, lbs/day, mg/L, lbs/day.

Note: All analytical responsibilities are performed by TestAmerica Laboratories, Inc. (TestAmerica) in Irvine, California, unless otherwise indicated. * = The 39 ug/L result is believed to be from cross-contamination during compositing of the sample. Following receipt of the 39 ug/L sample result, the 7 individual daily effluent samples collected between 7/31 and 8/6, as well as a new 7-day composite sample were submitted for perchlorate analysis. All re-analyzed effluent samples were non-detect for perchlorate.

NA = Not Available To Date
ND = Not Detected above laboratory reporting limit; concentration in adjacent cell to right is one-half the reporting limit (per Permit condition)
-- = Analyte detected; see column adjacent to right
Last Updated: September 30, 2016

Attachment B

Equipment Tracking Form

Sub-System	P&ID	Description	Status	Checked	Criticality	Notes
Main Plant Equipment						
1 Seep Wells and Lift Station 1						
1.01		Seep Well Field, 9 wells	Running			
1.02		Lift Station 1 Lift Pump A	Running			
1.03		Lift Station 1 Lift Pump B	Standby			
1.04		Area in and around Lift Station 1	Running			
2 Athens Road Wells and Lift Station 3						
2.01		Athens Road Well Field, 9 wells	Running			
2.02		Lift Station 3 Lift Pump A	Standby			
2.03		Lift Station 3 Lift Pump B	Running			
2.04		Area in and around Lift Station 3	Running			
3 Lift Station 2 and Transmission Pipelines						
3.01		Influent Pipeline	In operation			
3.02		Effluent Pipeline	Running			
3.03		Lift Station 2 Lift Pump A	Running			
3.04		Lift Station 2 Lift Pump B	Standby			
3.05		Area in and around Lift Station 2	Running			
4 Interceptor Wells and Cr Treatment Plant						
4.01		IWF Well Field, 30 wells	Running		2	The motor and pump were pulled after discovering the breaker kept tripping out. The old 1 hp motor was removed and a new 3/4 hp was installed in its place. The 1 hp motor was oversized for the requested flow rate. A new pigtail was also installed since the old wiring was saturated and ready to fail. A new 1/2 hp was installed on I-J.
4.02		Ferrous Sulfate Feed System	Running			
4.03		Polymer Feed System	Running			
4.04		Clarifier	In operation			
4.05		Filter Press	Running			
4.06		GWTP Effluent Tank	In operation			
4.07		Interceptor Booster Pump A	Standby			
4.08		Interceptor Booster Pump B	Running			
4.09		Area In And Around GWTP	Running			

Status Codes

- Running - Unit is in operation
- Standby - Spare or duplicate, not currently in operation
- Maintenance - Out of service for maintenance
- Off - Not currently needed for use, but can be placed in service

Criticality Codes

- 1 = Critical - Cannot continue with operation until repairs made
- 2 = Important - Can still operate safely and in compliance with permits, but risks are increased
- 3 = Moderate - Work needs to be performed, but plant can still operate with redundancy that is in place
- 4 = Low - Minor repairs that in no way alter the performance of the plant

Sub-System	P&ID	Description	Status	Checked	Criticality	Notes
5		Equalization Area and GW-11 Pond				
5.01	PID10A	Pond GW-11	In operation			
5.02	PID10A	Pond Water Pump - P101A	Running			
5.03	PID10A	Pond Water Pump - P101B	Standby			
5.04	PID10A	Equalization Tanks	In operation			
5.05	PID10A	Area in and Around EQ	In operation			
5.06	PID10A	Raw Water Feed Pump - P102A	Running		2	The motor and pump were re-installed and aligned. New Gaskets and hardware was also installed. The pump is online and ready for service.
5.07	PID10A	Raw Water Feed Pump - P102B	Standby			
5.08	PID10A	F-101 Filters	Running		2	The motor and gear box were removed to repair damaged and worn hardware and shaft pins.
5.09	PID10B	Carbon Absorber - LGAC201A	Running			
5.10	PID10B	Carbon Absorber - LGAC201B	Running			
5.11	PID10B	Carbon Absorber - LGAC201C	Running			
6		First Stage FBRs A, 1 & 2				
6.01	PID14	FBR A	Standby		3	The vessel is empty and an in-house inspection was completed. A contractor has been called to complete a more in-depth inspection and quote for repairs.
6.02	PID14	Separator Tank - 1401	Standby			
6.03	PID14	Media Return Pump - P 1401	Standby		3	The belts have been replaced prior to failing.
6.04	PID14	P1401A	Standby			
6.05	PID01A	P1401B	Standby			
6.06	PID01A	FBR 1	Running			
6.07	PID02A	FBR 2	Running			
6.08	PID01A	First Stage Separator Tank - T2011	Running			
6.09	PID01A	Media Return Pump - P2011	Running			
6.10	PID01A	First Stage FBR Pump - P1011	Standby			
6.11	PID01A	First Stage FBR Pump - P1012	Running			
6.12	PID01A	First Stage FRB Pump - P101A	Running			
6.13	PID07A	FBR A pH Feed Pump - P71A	Off			
6.14	PID07A	FBR 1 pH Feed Pump - P711	Off			
6.15	PID07A	FBR 2 pH Feed Pump - P712	Off			
6.16	PID07A	FBR A Nutrient (Urea) Feed Pump - P72A	Off			
6.17	PID07A	FBR 1 Nutrient (Urea) Feed Pump - P721	Off			
6.18	PID07A	FBR 2 Nutrient (Urea) Feed Pump - P722	Off			
6.19	PID15	FBR A Nutrient (Phos Acid) Feed Pump - P1520A	Running			
6.20	PID15	FBR 1 Nutrient (Phos Acid) Feed Pump - P1521	Running			
6.21	PID15	FBR 2 Nutrient (Phos Acid) Feed Pump - P1522	Running			
6.22	PID07B	FBR A Electron Donor Assembly Pump - P73A	Running			

Status Codes

- Running - Unit is in operation
- Standby - Spare or duplicate, not currently in operation
- Maintenance - Out of service for maintenance
- Off - Not currently needed for use, but can be placed in service

Criticality Codes

- 1= Critical - Cannot continue with operation until repairs made
- 2 = Important - Can still operate safely and in compliance with permits, but risks are increased
- 3 = Moderate - Work needs to be performed, but plant can still operate with redundancy that is in place
- 4 = Low - Minor repairs that in no way alter the performance of the plant

Sub-System	P&ID	Description	Status	Checked	Criticality	Notes
6.23	PID07B	FBR 1 Electron Donor Assembly Pump - P731	Running			
6.24	PID07B	FBR 2 Electron Donor Assembly Pump - P732	Running			
7		First Stage FBRs 3 & 4				
7.01	PID01B	FBR 3	Running			
7.02	PID01B	FBR 4	Running		2	A new pH probe was installed, as well as, a new cable and transmitter.
7.03	PID02B	First Stage Separator Tank - T2012	Running			
7.04	PID01B	Media Return Pump - P2012	Running			
7.05	PID01B	First Stage FBR Pump - P1013	Running			
7.06	PID01B	First Stage FRB Pump - P1014	Running			
7.07	PID01B	First Stage FBR Pump - P302A	Standby		2	Replaced suction spool piece that had a small drip leak.
7.08	PID07A	FBR 3 pH Feed Pump - P713	Off			
7.09	PID07A	FBR 4 pH Feed Pump - P714	Off			
7.10	PID07A	FBR 3 Nutrient (Urea) Feed Pump - P723	Off			
7.11	PID07A	FBR 4 Nutrient (Urea) Feed Pump - P 724	Off			
7.12	PID15	FBR 3 Nutrient (Phos Acid) Feed Pump - P1523	Running			
7.13	PID15	FBR 4 Nutrient (Phos Acid) Feed Pump - P1524	Running			
7.14	PID07B	FBR 3 Electron Donor Assembly Pump - P733	Running			
7.15	PID07B	FBR 4 Electron Donor Assembly Pump - P734	Running			
8		Second Stage FBRs 5 & 6				
8.01	PID03A	FBR 5	Running			
8.02	PID03A	FBR 6	Running			
8.03	PID03C	Second Stage Separator Tank - T3011	Running			
8.04	PID03A	Media Return Pump - P3011	Running			
8.05	PID03A	Second Stage FBR Pump - P3015	Running			
8.06	PID03A	Second Stage FBR Pump - P3016	Running			
8.07	PID03A	Second Stage FBR Pump - P301A	Standby		3	The motor was picked up from Henderson Electric and re-installed and is ready for service. This was a condition based repair. The motor still functioned but was serviced because of the hours used.
8.08	PID07A	FBR 5 pH Feed Pump - P715	Off			
8.09	PID07A	FBR 6 pH Feed Pump - P716	Off			
8.1	PID07A	FBR 5 Nutrient (Urea) Feed Pump - P725	Off			
8.11	PID07A	FBR 6 Nutrient (Urea) Feed Pump - P726	Off			
8.12	PID07B	FBR 5 Electron Donor Assembly Pump - P735	Running			
8.13	PID07B	FBR 6 Electron Donor Assembly Pump - P736	Running			

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Sub-System	P&ID	Description	Status	Checked	Criticality	Notes
11		Pumping System (Old Effluent)				
11.01	PID06	Effluent Tank 601	In operation			
11.02	PID06	Effluent Pump - P601	Standby			
11.03	PID06	Effluent Pump - P602	Running			
12		Sand Filter System				
12.01	PID17	Sand Filter	Running			
12.02	PID17	Filter Reject Tank	In operation		2	A new 3" butterfly valve was installed on the discharge side of the pump.
12.03	PID17	Filter Reject Pump - P1701A	Running			
12.04	PID17	Filter Reject Pump - P1701B	Running		2	The pump was removed to replace the impeller. Upon opening the pump a seal was worn. Waiting for parts to complete rebuild of the pump.
13		Effluent Tank and Pumping				
13.01	PID10C	UV Effluent Tank	Running			
13.02	PID10C	Effluent Booster Pump - P1302A	Running			
13.03	PID10C	Effluent Booster Pump - P1302B	Standby		2	New cooling blower motors have been ordered as the existing are starting to show signs of wear.
13.04	PID10C	Area Around Effluent and North D-1	Running			
14		Solids Collection and Pressing System				
14.01	PID16	Sludge Storage Tank	In operation			
14.02	PID16	Solids Storage Effluent Pump - P1601	Running			
14.03	PID16	Solids Cond. Tank	In operation			
14.04	PID09	Sludge Mixer	Running			
14.05	PID09	Filter Press Pump - P901	Running			
14.06	PID09	Filter Press Pump - P902	Running			
14.07	PID09	West Press	Standby			
14.08	PID09	East Press	Running			
14.09	PID09	Filtrate Tank	In operation			
14.10	PID09	Filtrate Tank Effluent (recycle) Pump - P903	Running			

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Chemical Systems						
15		Electron Donor System				
15.01	PID07B	Electron Donor Tank	In operation			
15.02	PID07B	Booster Pump P739A	Running			
15.03	PID07B	Booster Pump P739B	Standby			
17.00	PID07C	Micro Nutrient System	In operation			
18.00	PID07C	Hydrogen Peroxide System	In operation			
19.00	PID07C	De-Foam System	In operation			
20.00	PID15	Nutrient (Phosphoric Acid) System (Tank only - pumps included in FBRs)	In operation			
21.00	PID07A	Nutrient (Urea) System (Tank only - pumps included in FBRs)	In operation			
22.00	PID07A	pH System (Tank and effluent pH feed pump only - other pumps included in FBRs)	In operation			
23.00	PID07C	Ferric Chloride System	In operation			
24.00	PID07B	Polymer Systems - DAF	In operation			
25.00	PID09	Polymer System - Solids Dewatering (2 tanks, 2 centrifugal pumps, mixer, volumetric feeder)	In operation			
Utility Systems						
26		Compressed Air System				
26.01	PID08	West Compressor	Running			
26.02	PID08	East Compressor	Running			
26.03	PID08	O2 Compressor	Running			
26.04	PID08	Compressed Air Receiver Tank	In operation			
26.05	PID08	Air Dryer	Running			
26.06	PID08	Oil Removal Filter	In operation			
26.07	PID08	Particulate Filter	In operation			
27.00	PID16	Oxygen System	In operation			
28.00	PID16	GWETS Plant Controls/ Siemens Controls	In operation			
29.00	PID16	Well Control System/ Allen Bradley Controls	In operation			
30.00	PID16	MCC FBR Pad	In operation			
31.00	PID16	MCC in D-1	In operation		2	A concrete slab was poured to ensure no debris could enter the MCC from old doors that was a part old an old system.
32.00	PID16	MCC in EQ area	In operation			

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Miscellaneous						
33.00		Operations Office/Network	In operation			
34.00		Laboratory Analyzers	In operation			
35.00		Security Systems	In operation			
Shelf Spares						
		Media Return Pump Rebuild Kit	In stock			Spare media return parts have been received and a spare pump has been rebuilt ready for service on the shelf.
		pH Feed Pump	In stock			
		Nutrient Feed Pump	In stock			
		Electron Donor Feed Pump	In stock			
		Phosphoric Acid Feed Pump	In stock			
		Interceptor Well Pumps (4 each)	In stock			
		Seep Well Pump (1 each, same as Athens so total of 2)	In stock			
		Athens Road Well Pump (1 each, same as Seep so total of 2)	In stock			

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