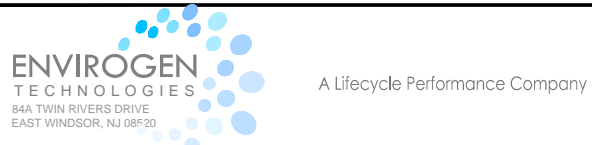


PROCESS INTERLOCKS	
1	WHEN LAHH-T1 IS ACTIVE, THE INTERCEPTOR WELL PUMP RUN PERMISSIVE SIGNALS ARE WITHDRAWN. WHEN THE T-1 LEVEL FALLS TO THE SET POINT OF LAL-1, THE PUMP RUN PERMISSIVE SIGNALS ARE RESTORED.
2	WHEN LALL-X IS ACTIVE, THE P-XA/B RUN PERMISSIVE SIGNALS ARE WITHDRAWN. WHEN THE TANK LEVEL RISES TO THE SET POINT OF LAH-x, THE PUMP RUN PERMISSIVE SIGNALS ARE RESTORED.
3	LIME SLURRY DOSING PUMP P-8 OPERATES WHEN P-3A/B OPERATES.
4	FLOW ALARM FAL-8A IS MONITORED WHEN P-8A IS IN OPERATION. IF P-8B IS SET IN AUTO MODE WHEN FAL-8A ACTIVATES, THE PROCESS CONTROLS LOGIC WILL PLACE P-8B INTO OPERATION, WITHDRAW THE RUN PERMISSIVE FOR P-8A, AND ACTIVATE ALARM FAL-8A FOR OPERATOR INFORMATION. 10 SECONDS AFTER FAL-8A ACTIVATES, THE PLC WILL EXAMINE THE STATUS OF FAL-8B. IF FAL-8B IS ACTIVE, P-1A/B IS SHUTDOWN. THE FAL-8B SHUTDOWN SIGNAL OF P-1A/B IS LATCHED, REQUIRING THE OPERATOR TO PRESS ALARM ACKNOWLEDGE BUTTON AND PRESS THE ALARM RESET BUTTON TO CLEAR THE FAL-1A/B AND P-1A/B SHUTDOWN SIGNAL.
5	FLOW ALARM FAL-8B IS MONITORED WHEN P-8B IS IN OPERATION. IF P-8A IS SET IN AUTO MODE WHEN FAL-8B ACTIVATES, THE PROCESS CONTROL LOGIC WILL PLACE P-8A INTO OPERATION, WITHDRAW THE RUN PERMISSIVE FOR P-8B, AND ACTIVATE ALARM FAL-8B FOR OPERATOR INFORMATION. 10 SECONDS AFTER FAL-8B ACTIVATES, THE PLC WILL EXAMINE THE STATUS OF FAL-8A. IF FAL-8A IS ACTIVE, P-1A/B IS SHUTDOWN. THE FAL-8A SHUTDOWN SIGNAL OF P-1A/B IS LATCHED, REQUIRING THE OPERATOR TO PRESS ALARM ACKNOWLEDGE BUTTON AND PRESS THE ALARM RESET BUTTON TO CLEAR THE FAL-1A/B AND P-1A/B SHUTDOWN SIGNAL.
6	THE SLUDGE CONDITIONING TANK FEED VALVE FV-T6 OPERATES ON FREQUENCY AND DURATION TIMERS.
7A	P-7A IS ENERGIZED WHEN THE LEVEL IN T-7A RISES TO THE LAH-7A SET POINT. P-7A IS DE-ENERGIZED WHEN THE LEVEL IN T-7A FALLS TO THE SET POINT OF LAL-7A.
7B	P-7B IS ENERGIZED WHEN THE LEVEL IN T-7B RISES TO THE LAH-7B SET POINT. P-7B IS DE-ENERGIZED WHEN THE LEVEL IN T-7B FALLS TO THE SET POINT OF LAL-7B.
7C	P-7C IS ENERGIZED WHEN THE LEVEL IN T-7C RISES TO THE LAH-7C SET POINT. P-7C IS DE-ENERGIZED WHEN THE LEVEL IN T-7C FALLS TO THE SET POINT OF LAL-7C.

8	WHEN LAHH-5 OR LAH-T5 IS ACTIVE, THE P-2A/B PUMP RUN PERMISSIVE SIGNALS ARE WITHDRAWN. WHEN THE T-5 LEVEL FALLS TO THE SET POINT OF LAL-5, THE PUMP RUN PERMISSIVE SIGNALS ARE RESTORED.
9	WHEN LALL-5 IS ACTIVE, THE P-5A/B RUN PERMISSIVE SIGNALS ARE WITHDRAWN. WHEN THE T-5 LEVEL RISES TO THE SET POINT OF LAH-5, THE PUMP RUN PERMISSIVE SIGNALS ARE RESTORED.
10	FLOW ALARM FAL-9A IS MONITORED WHEN P-9A IS IN OPERATION. IF P-9B IS SET IN AUTO MODE WHEN FAL-9A ACTIVATES, THE PROCESS CONTROLS LOGIC WILL PLACE P-9B INTO OPERATION, WITHDRAW THE RUN PERMISSIVE FOR P-9A, AND ACTIVATE ALARM FAL-9A FOR OPERATOR INFORMATION. 10 SECONDS AFTER FAL-9A ACTIVATES, THE PLC WILL EXAMINE THE STATUS OF FAL-9B. IF FAL-9B IS ACTIVE, P-1A/B IS SHUTDOWN. THE FAL-9B SHUTDOWN SIGNAL OF P-1A/B IS LATCHED, REQUIRING THE OPERATOR TO PRESS ALARM ACKNOWLEDGE BUTTON AND PRESS THE ALARM RESET BUTTON TO CLEAR THE FAL-1A AND B SHUTDOWN SIGNAL OF P-1A/B.
11	FLOW ALARM FAL-9B IS MONITORED WHEN P-9B IS IN OPERATION. IF P-9A IS SET IN AUTO MODE WHEN FAL-9B ACTIVATES, THE PROCESS CONTROL LOGIC WILL PLACE P-9A INTO OPERATION, WITHDRAW THE RUN PERMISSIVE FOR P-9B, AND ACTIVATE ALARM FAL-9B FOR OPERATOR INFORMATION. 10 SECONDS AFTER FAL-9B ACTIVATES, THE PLC WILL EXAMINE THE STATUS OF FAL-9A. IF FAL-9A IS ACTIVE, P-1A/B IS SHUTDOWN. THE FAL-9A SHUTDOWN SIGNAL OF P-1A/B IS LATCHED, REQUIRING THE OPERATOR TO PRESS ALARM ACKNOWLEDGE BUTTON AND PRESS THE ALARM RESET BUTTON TO CLEAR THE FAL-1A AND B SHUTDOWN SIGNAL OF P-1A/B.
12	THE RUN PERMISSIVE SIGNAL IS WITHDRAWN FROM THE PROCESS FEED PUMP P-1A/B WHEN LAHH-2 OR LAHH-T2 ACTIVATES. THE RUN PERMISSIVE SIGNAL IS RESTORED WHEN THE LEVEL OR THE THIRD CHAMBER OF T-2 FALLS TO THE SET POINT OF LAL-2.
13	POLYMER PUMP P-10A OPERATES WHEN P-2A/B OPERATES.
14	POLYMER PUMP P-10B OPERATES WHEN P-4A/B OPERATES.
C3	THE INCLINED PLATE SEPARATOR SLUDGE CONTROL VALVE FV-C3 OPERATES ON FREQUENCY AND DURATION TIMERS.

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